

# Production cross sections of $^{45}\text{Ti}$ via deuteron-induced reaction on $^{45}\text{Sc}^\dagger$

Ts. Zolbadral,<sup>\*1,\*2</sup> M. Aikawa,<sup>\*2,\*3,\*4</sup> D. Ichinkhorloo,<sup>\*1,\*2</sup> Kh. Tegshjargal,<sup>\*5</sup> N. Erdene,<sup>\*5</sup> Y. Komori,<sup>\*3</sup> H. Haba,<sup>\*3</sup> S. Takács,<sup>\*6</sup> F. Ditrói,<sup>\*6</sup> and Z. Szücs<sup>\*6</sup>

$^{45}\text{Ti}$  ( $T_{1/2} = 184.8$  min) is an appropriate positron emitter isotope ( $E_{\beta^+} = 439$  keV,  $I_{\beta^+} = 84.8\%$ ) for positron emission tomography (PET). This radioisotope can be produced in the deuteron-induced reaction on a scandium-45 target at cyclotrons. However, the quality of experimental data on the cross sections of the  $^{45}\text{Sc}(d, 2n)^{45}\text{Ti}$  reaction is not satisfactory. Therefore, we aim to measure the cross sections of the  $^{45}\text{Sc}(d, 2n)^{45}\text{Ti}$  reaction and to investigate a route for  $^{45}\text{Ti}$  production.

The stacked-foil activation technique and  $\gamma$ -ray spectrometry were adopted to determine the cross sections. The stacked target included metallic foils of  $^{45}\text{Sc}$  (thicknesses of 25.8 and 250  $\mu\text{m}$  with a purity of 99.0%),  $^{27}\text{Al}$  (18.5  $\mu\text{m}$ , 99.6%), and  $^{\text{nat}}\text{Ti}$  (20.2  $\mu\text{m}$ , 99.6%). The target was irradiated for 30 min with a 24-MeV deuteron beam from the RIKEN AVF cyclotron. The incident beam energy was measured using the time-of-flight method. The energy degradation in the stacked target was calculated using the SRIM code.<sup>1)</sup> The beam intensity was measured using a Faraday cup and double-checked with the  $^{\text{nat}}\text{Ti}(d, x)^{48}\text{V}$  monitor reaction.<sup>2)</sup> By comparing the monitor reaction, the measured intensity ( $180 \pm 9$  nA) was corrected by decreasing it by 2% to  $176 \pm 9$  nA. The  $\gamma$ -ray spectra of the irradiated foils were measured using a high-resolution and a high-purity germanium (HPGe) detector. The detector was calibrated using a mixed  $\gamma$ -ray point source. In the measurements, the dead time was kept below 7%.

Subsequently, the activation cross sections of  $^{44}, ^{45}\text{Ti}$  and  $^{44g}, ^{44m}, ^{46}\text{Sc}$  were determined. The measurements of the 719.6-keV  $\gamma$ -ray ( $I_\gamma = 0.154\%$ ) from the  $^{45}\text{Ti}$  decay were used to derive the cross sections of the  $^{45}\text{Sc}(d, 2n)^{45}\text{Ti}$  reaction. Figure 1 shows our measured excitation function of the  $^{45}\text{Sc}(d, 2n)^{45}\text{Ti}$  reaction in comparison with previous experimental data<sup>3)</sup> and the theoretical estimation retrieved from TENDL-2019.<sup>4)</sup> The derived excitation function is consistent with the data reported by Hermanne *et al.*;<sup>3)</sup> however, it is less scattered. The peak position of the TENDL-2019 data is slightly shifted to a lower energy.

The physical yield of  $^{45}\text{Ti}$  was deduced from the measured excitation function and is shown in Fig. 2. The

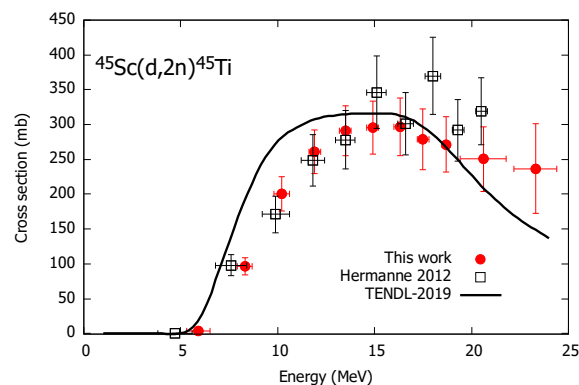


Fig. 1. Excitation function of the  $^{45}\text{Sc}(d, 2n)^{45}\text{Ti}$  reaction.

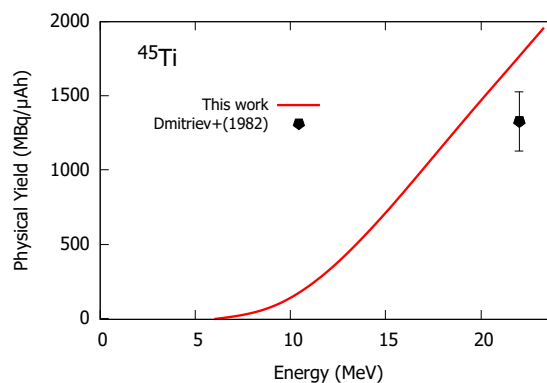


Fig. 2. Physical yield of  $^{45}\text{Ti}$ .

present yield curve of  $^{45}\text{Ti}$  is slightly higher than the experimental data obtained by Dmitriev *et al.*<sup>5)</sup> at 22 MeV.  $^{44}\text{Ti}$  is the only one co-produced radioactive isotope of titanium in our experiment and can be formed by  $(d, 3n)$  reaction on  $^{45}\text{Sc}$  above 15 MeV. Therefore, isotopically pure  $^{45}\text{Ti}$  production is possible in  $(d, 2n)$  reaction on  $^{45}\text{Sc}$  in an energy range of 8–15 MeV.

This work is supported by JSPS KAKENHI Grant Number 17K07004 and partly supported by the research program between the JSPS and HAS Contract No: JPJSBP120193808 and NKM-43/2019. Ts.Z was granted a scholarship by the M-JEED project (Mongolian-Japan Engineering Education Development Program, J11B16).

## References

- 1) J. F. Ziegler *et al.*, Nucl. Instrum. Methods Phys. Res. B **268**, 1818 (2010).
- 2) A. Hermanne *et al.*, Nucl. Data Sheets **148**, 338 (2018).
- 3) A. Hermanne *et al.*, Nucl. Instrum. Methods Phys. Res. B **270**, 106 (2012).
- 4) A. J. Koning *et al.*, Nucl. Data Sheets **155**, 1 (2019).
- 5) P. P. Dmitriev *et al.*, INDC(CCP)-210, 1 (1983).

<sup>†</sup> Condensed from the article in Appl. Radiat. Isot. **168**, 109448 (2021)

<sup>\*1</sup> Nuclear Research Center, National University of Mongolia  
<sup>\*2</sup> Graduate School of Biomedical Science and Engineering, Hokkaido University  
<sup>\*3</sup> RIKEN Nishina Center  
<sup>\*4</sup> Faculty of Science, Hokkaido University  
<sup>\*5</sup> School of Engineering and Applied Sciences, National University of Mongolia  
<sup>\*6</sup> Institute for Nuclear Research (ATOMKI)